



## Surface Coating Operations (Painters) Training Programs Requirements

Each owner or operator must ensure and certify that all new and existing personnel, including contract personnel, who spray paint coatings, have completed training in the proper spray application of surface coatings; the proper setup and maintenance of spray equipment; and a review of the environmental requirements of 40 CFR 63 Subpart HHHHHH.

All personnel must receive refresher training that meets these same requirements and be re-certified every five years.

### Each Training Program must include, at a minimum the following

- **A list of all current personnel by name and job description who are required to be trained**
- **Hands-on and classroom instructions on the following topics:**
  - ☐ Spray gun equipment selection, set up, and operation
    - Including the following:
      - measuring coating viscosity
      - selecting the proper fluid tip or nozzle
      - achieving the proper spray pattern, air pressure and volume, and fluid delivery rate
  - ☐ Spray technique for different types of coatings to improve transfer efficiency and minimize coating usage and overspray
    - Including the following:
      - maintaining the correct spray gun distance and angle to the part,
      - using proper banding and overlap
      - reducing lead and lag spraying at the beginning and end of each stroke
  - ☐ Routine spray booth and filter maintenance
    - Including the following:
      - filter selection
      - Installation
  - ☐ Environmental compliance with the requirements of this Rule
- **At the completion of initial or refresher training:**
  - ☐ Date and document a description of the methods used in the training program that demonstrates the program met the requirements in this Rule
    - The document will provide certification of successful completion of the required training for the painter
    - Owners and operators who can show by documentation or certification that a painter's work experience and/or training has resulted in training equivalent to the required training, are not required to provide the initial training to these painters.